

Injection Molding Technician

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Company: BusinessGhana

Location: Accra

Category: production

Experience in or knowledge of working with manufacturing processes, production, and administration. • Knowledge of or experience working with mechanical systems, tools, or machines. • Experience operating, maintaining, repairing, or installing plastics extrusion machines. • A minimum of two years' experience in a similar role

Sets up and operates injection-molding machines to cast products from thermoplastic materials: Installs dies on machine, according to work order specifications, using clamps, bolts, and hand tools.

- Sets machine controls, regulating molding temperature, volume of plastic, molding pressure and time, according to knowledge of plastics and molding procedures.
- Dumps premixed plastic powders or pellets into hopper and starts machine.
- Pulls lever to close dies and inject plastic into dies to cast part.
- Removes finished product from dies, using hand tools.
- Trims excess material from part, using knife.
- May mix thermoplastic materials and coloring pigments in mixing machine, according to formula.
- May grind scrap plastic into powder for reuse.

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